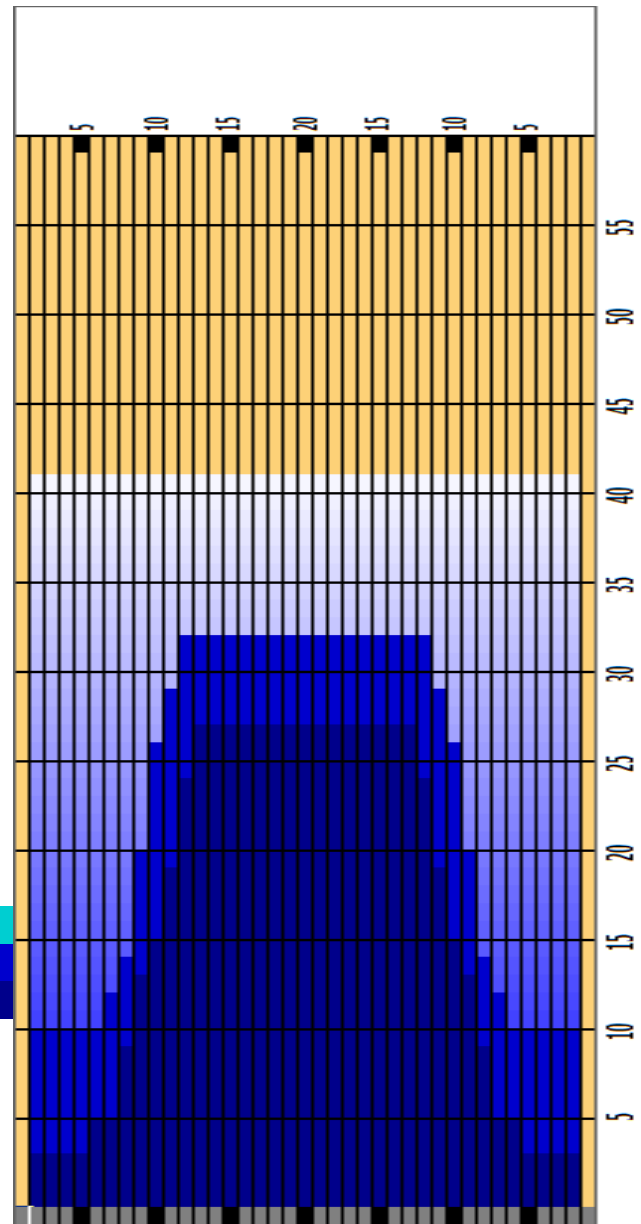


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	40 ul
Forward Oil Total	13.76 mL	Reverse Oil Total	8.52 mL	Volume Oil Total	22.28 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	B	111	0.0	3.9	3.9	4440
2	6L	6R	1	14	B	29	3.9	5.8	1.9	1160
3	8L	8R	2	14	B	50	5.8	9.7	3.9	2000
4	9L	9R	2	14	B	46	9.7	13.6	3.9	1840
5	10L	10R	1	14	B	21	13.6	15.5	1.9	840
6	11L	11R	2	14	B	38	15.5	19.4	3.9	1520
7	12L	12R	2	18	B	34	19.4	24.5	5.1	1360
8	13L	13R	1	18	B	15	24.5	27.0	2.5	600
9	2L	2R	0	18	B	0	27.0	30.0	3.0	0
10	2L	2R	0	22	B	0	30.0	41.0	11.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	41.0	32.0	-9.0	0
2	12L	12R	1	22	B	17	32.0	28.9	-3.1	680
3	11L	11R	1	22	B	19	28.9	25.8	-3.1	760
4	10L	10R	2	22	B	42	25.8	19.6	-6.2	1680
5	9L	9R	2	18	B	46	19.6	14.5	-5.1	1840
6	8L	8R	1	18	B	25	14.5	12.0	-2.5	1000
7	7L	7R	1	14	B	27	12.0	10.1	-1.9	1080
8	2L	2R	1	14	B	37	10.1	8.2	-1.9	1480
9	2L	2R	0	14	B	0	8.2	0.0	-8.2	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 <p> Designed for FLEX | TAJ MAHAL - 3438 |  
 Known as the Crown of Palaces, this Challenge  
 Series pattern is also a wide crown-shaped pattern  
 at 38&rsquo; in length. Because of the &ldquo;not  
 too long and not too short&rdquo; length of this oil

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5	1.46	1	1	1.46	5

